



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-709-015
Job Sheet 169970



Part No: D412-709-015

Job Qty: 1 ea

Part Name: Hinge Panel Door Modification Clear Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/5/18

Job Tracking No:

Due Date: 1/12/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Great Slave Helicopters Ltd (CGREA01)

Accounting Office, 6285 Airport Way Kelowna, BC, V1V 1S1 Canada ph:(403) 286-2040 fx:(250) 765-0077.

Note: DWG REV C IPP rev. B 05.03.08 D3240-1 no longer made in house

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/12/18	0.00	0.00	Start Up Stores/Pkg-1		
105	Packaging	1 pcs		1/12/18	0.00	0.00	Packaging1-4		
110	QC	1 pcs		1/12/18	0.00	0.00	QC4		
115	DC	1 pcs		1/12/18	0.00	0.00	DC		
120	Packaging	1 pcs		1/12/18	0.00	0.00	Packaging3-2		
130	QC21-FG	1 Ea		1/12/18	0.00	0.00	QC21		

DAS 21 JAN 19 2016

fg 001

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	F145782-D3240-1 ✓	1	5	0	0
	S031696-D412-709-017	1	0	0	0

Part Specifications

Specifications could not be found.

Plex 1/5/18 8:27 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Des _____	DISPOSITION Rework ☐ Scrap ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐
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S033894

Hinge Panel Door Modification Clear Fits LH or RH

PART NO: D412-709-015

Original Serial #: S033894

Revision:

Operation: Start up Operation 01/19/18

Change No: CHG002

Dart Aerospace Ltd.
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 CANADA
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 Email: sales@dartaero.com
 www.dartaerospace.com

		MRB (QSI042) Approval
		Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause	N	O _p	Offset/Setup	Centre Not Concentric	BOM/Route	Grain	Positioned Wrong
Environment	☐	☐	☐	☐	☐	☐	☐
Design	☐	☐	☐	☐	☐	☐	☐
Doc/Data	☐	☐	☐	☐	☐	☐	☐
Equip/Tooling	☐	☐	☐	☐	☐	☐	☐
Handling/Pre	☐	☐	☐	☐	☐	☐	☐
Material	☐	☐	☐	☐	☐	☐	☐
Internal Transport	☐	☐	☐	☐	☐	☐	☐
Tribal Knowledge	☐	☐	☐	☐	☐	☐	☐
LOA	☐	☐	☐	☐	☐	☐	☐
Substation	☐	☐	☐	☐	☐	☐	☐
Past Expiry Date	☐	☐	☐	☐	☐	☐	☐
Misidentified	☐	☐	☐	☐	☐	☐	☐

Cracks

Crimp/Kink/Ripple/Wave

Cuffs

Crushing

Heat Treat

Wave/Twist in Tube

Marks/Chatter

Broken/Damage/Defect

Inspection Incomplete/Unqualified

Contamination

Countersink

Cut Too Short

Instructions Incomplete/Unclear

Drill Holes

Supplier

Training

Use for Testing

Poor Information

Rushing

Product Improvement

Process Improvement

Manufacturing Process

Past Due

Other Loss/Surge

no/Program

Weld

Wrong Stock Pulled

Out of Sequence

Off-set

Mislabeled

Fit/Function

Misaligned/off center

OTHER :

Change Record

Part Number D412-709-015
Description HINGE PLATE POOR MOD 1ST.

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